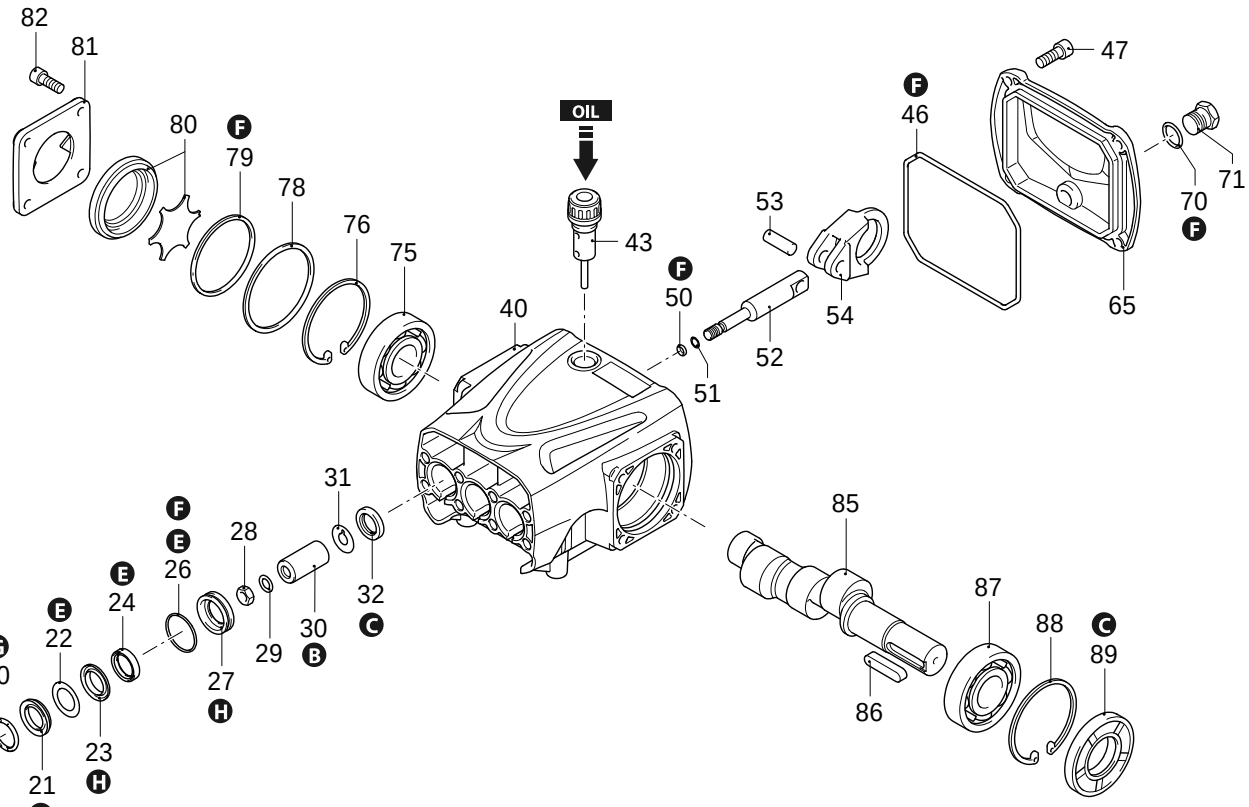
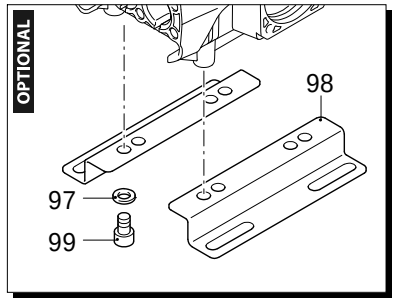
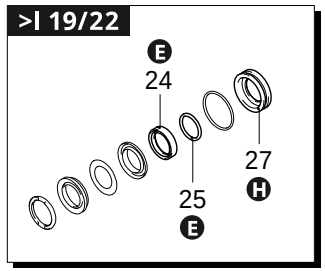










AR-1_000046_v02

13/03/2023

Series 322

RR N 1450rpm ø 24mm

P	Code	Description		Q	Note	Validity
1	3229200	Head assembly	Ø 18	1		
2	3220020	Head		1		
3	820361	Plug	1/2" G brass	1	C=40Nm	
4	180101	O-ring	Ø 17,5x2	1	Lubricate with grease Molykote PG54	
5	1980740	Plug	3/8" G brass	1	C=20Nm	
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54	
7	880581	Plug	1/4" G brass	1	Screw with Loxeal 55-14 / C=15Nm	
8	820510	O-ring	Ø 10,82x1,78	1		
9	960090	Plug	brass	6	Screw with Loxeal 55-14 / C=54Nm	
10	960160	O-ring	Ø 17,86x2,62	6	Lubricate with grease Molykote PG54	
11	1389051	Complete valve		6		
12	880830	O-ring	Ø 15,54x2,62	6		
20	1780140	Ring	support Ø 18	3		
21	1780720	Water seal	Ø 18	3	Lubricate with grease Molykote PG54	
22	3200250	Ring	anti-extrusion	3		
23	3220130	Piston guide	front Ø 18	3		
24	3200142	Gasket	Ø 18	3	Lubricate with grease Molykote PG54	>I 19/22
24	1260450	Water seal	Ø 18	3	Lubricate with grease Molykote PG54	I> 20/22
25	3200260	Ring	anti-extrusion	3		>I 19/22
26	770260	O-ring	Ø 23,52x1,78	3		
27	3220120	Piston guide	rear Ø 18	3		>I 19/22
27	3221030	Piston guide	rear Ø 18	3		I> 20/22
28	1260110	Nut	M8	3	Screw with Loxeal 55-14 / C=12Nm	
29	1260100	Washer		3		
30	1780080	Piston	Ø 18	3		
31	1260091	Plate		3		
32	1260460	Oil seal		3		
40	3220010	Pump body		1		
41	800860	Screw	TCEI M8x55	8		
42	1381850	Washer		8		
43	880130	Plug		1		
46	651540	O-ring	Ø 107,62x2,62	1		
47	3200220	Screw	TCEI 6x16	4	C=8Nm	
50	480480	O-ring	Ø 4,48x1,78	3		
51	1080550	Ring	anti-extrusion	3		
52	3220060	Piston	guide	3		
53	3220070	Pin		3		
54	3220040	Connecting-rod	aluminium	3	Lubricate with grease Molykote G807	

P	Code	Description		Q	Note	Validity
65	3220030	Cover		1		
70	820510	O-ring	Ø 10,82x1,78	1		
71	880581	Plug	1/4" G brass	1	Screw with Loxeal 55-14 / C=15Nm	
75	1981210	Bearing		1		
76	200390	Ring	seeger Øi 62	1		
78	3220780	Ring	Ø 61,8x57,8x0,5	1		
79	650560	O-ring	Ø 56,82x2,62	1	Lubricate with grease Molykote PG54	
80	3229603	Oil level assembly		1		
81	3200070	Support		1		
82	1200430	Screw	TCEI M6x16	4	Screw with Loxeal 55-14 / C=10Nm	
85	3220310	Shaft	2 marked	1		
86	3200230	Key		1		
87	1981210	Bearing		1		
88	200390	Ring	seeger Øi 62	1		
89	3220280	Ring	seal	1		
97	1322640	Washer		4		
98	3200210	Foot		2		
99	850250	Screw	TCEI M8x12	4	C=24,5Nm	
A	2864	Valve kit		1		
B	2746	Piston kit	Ø 18	1		
C	42547	Oil seal kit		1		
E	42549	Water seal kit	Ø 18	1		>I 19/22
E	47110	Water seal kit	Ø 18	1		I> 20/22
F	42550	Gasket kit		1		
G	2745	Support ring kit	Ø 18	1		
H	42548	Piston guide kit	Ø 18	1		>I 19/22
H	47109	Piston guide kit	Ø 18	1		I> 20/22

Revision: 1

Date: 13/03/2023

Oil type: SAE 15W40

Oil quantity: 0,350 Kg

Attachment:

C=Tightening torque (Tolerance +0 ÷ -10%)

** = Not present for electric pump*